The Road to Habitat III:

International Brown Bag Lunch

Monday March 16, 2015

Please join us for a lively discussion on the U.S. preparations for the United Nations Conference Habitat III and World Urban Forum 8 to be held in Quito, Ecuador in October 2016.

**Habitat III is a world gathering** of United Nations Member States and relevant stakeholders, including parliamentarians, civil society organizations, regional and local government and municipality representatives, professionals and researchers, academia, foundations, women and youth groups, trade unions, and the private sector, as well as organizations of the United Nations system and intergovernmental organizations. It offers a unique opportunity to discuss the important challenge of how cities, towns and villages are planned and managed in order to fulfill their role as drivers of sustainable development and thus shape the implementation of new global development and climate change goals.

*Speakers include:

**Mr. Robert Peterson**  
*Office for International and Philanthropic Innovation, U.S. Department of Housing and Urban Development*

**Mr. Kurosh Massoud Ansari**  
*UNICEF & UN-Habitat Officer, Bureau of International Relations, U.S. Department of State*

**Mr. Saul N. Ramirez, Jr.**  
*CEO National Association of Housing and Redevelopment Officials*

Monday, March 16, 2015  
12:15-1:15 PM  
Renaissance Washington Hotel  
999 Ninth Street, NW  
Mtg. Rooms 12, 13, & 14

*Bring your lunch; dessert will be provided*

You’re invited!  
The New Urban Agenda will be decided in Quito!